

Work Order ID 55119

January 6, 2010 3:06:10 PM

Page 1

Item ID: D3579-048

Accept

Setup Start

Revision ID:

Stop

Item Name: Shoulder Harness

Start Date: 1/06/10 Start Qty: 4.00

Cust Item ID:

Required Date: 1/14/10 Req'd Qty: 4.00

Customer:

Reference:

Approvals:

Process Plan: *W*

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3579

Rev C

100

0.00



PURCHASING

Purchasing

Memo

0.00

Purchasing

Issue P/O: 11051 P/N: 5-01-2M0701 Possible
supplier: Schoth Safty Products! Certificate of conformaty is required

CL 10/01/06

(4)

110

Receive & Inspect for Damage & Mat'l Certs

0.00



Packaging

Memo

0.00

Packaging

Ensure certificate of conformity is attached

PL 1/4/10

(4)

120

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

=> 8/10/01/08

(4)

Work Order ID 55119

January 6, 2010 3:06:11 PM



Page 2

Item ID: D3579-048

Accept



Setup Start



Revision ID:

Item Name: Shoulder Harness

Stop



Start Date: 1/06/10 Start Qty: 4.00



Cust Item ID:

Required Date: 1/14/10 Req'd Qty: 4.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130



Small Fab

Small Fab

0.00

Memo

0.00

Small Fab

Apply Decals as per Dwg 3579 Using 3M Marine Adhesive IAR 3M
5200 BATCH: M118173

JS 10/01/20

140



QC

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

Memo

0.00

=> 5060120

(+4)

150



Packaging

Packaging

Identify as per dwg & Stock Location: _____

0.00

Memo

0.00

1/6/10 (24)

Work Order ID 55119

January 6, 2010 3:06:11 PM



Page 3

Item ID: D3579-048

Accept



Setup Start



Revision ID:

Stop



Item Name: Shoulder Harness

Start Date: 1/06/10 Start Qty: 4.00



Cust Item ID:

Required Date: 1/14/10 Req'd Qty: 4.00



Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/01/20 JJ

ME

10-1-20

Picklist Print

January 6, 2010 3:06:10 PM

Page 1

Work Order ID: 55119

Parent Item: D3579-048

Parent Item Name: Shoulder Harness



Comments:

Start Date: 1/06/10

Required Date: 1/14/10

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
5-01-2M0701		Purchased	No			130	Each	0.0000	4.0000			
												
SHOULDER HARNESS RH												
D3569-3		Manufactured	No			100	Each	6.0000	4.0000			
												
Decal												

PO. 11051

(4)

EP 10/01/18

EP 10/01/18

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

6

47717

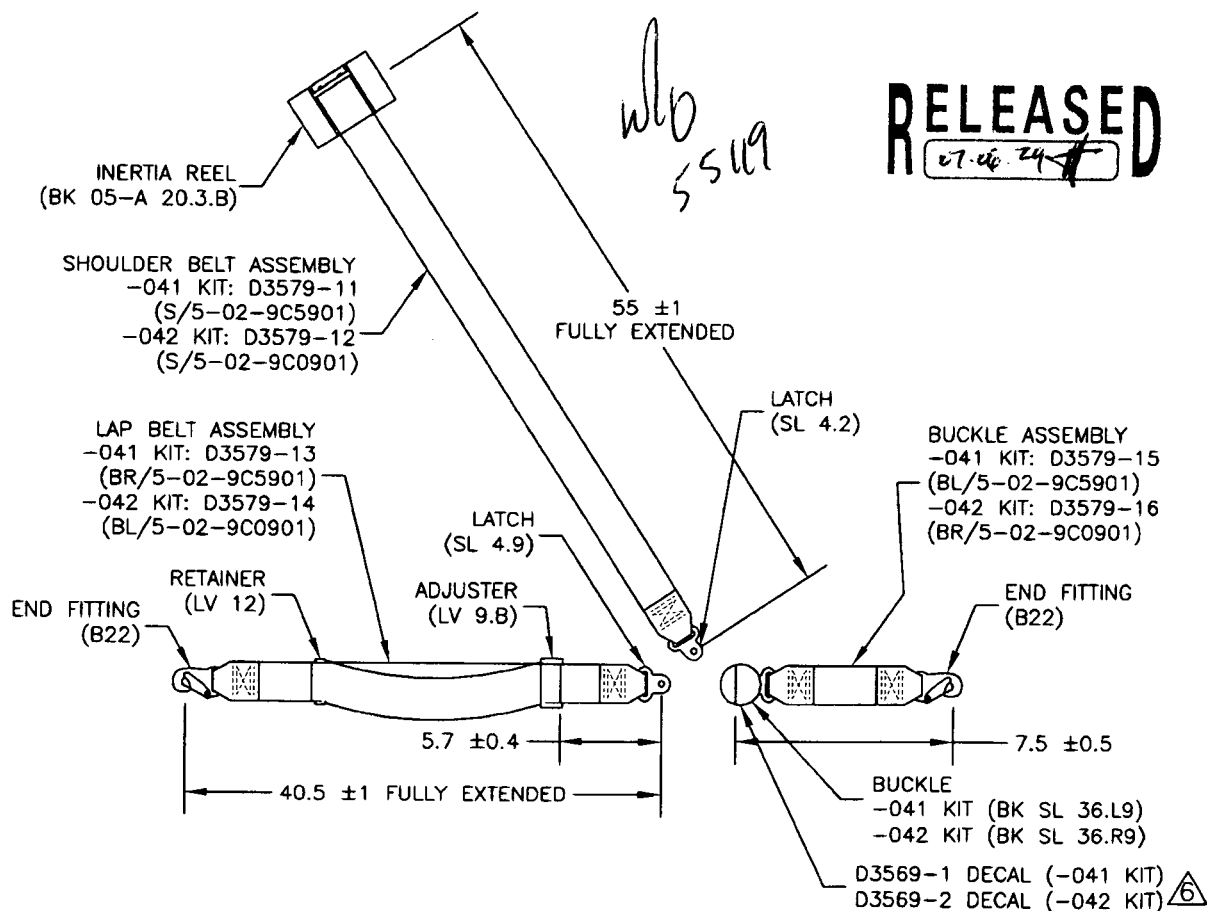
6

4

DART

DESIGN <i>LE</i>	DRAWN BY <i>LE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>qp</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3579	REV. C SHEET 1 OF 4
DATE 07.06.27		TITLE SHOULDER HARNESS	SCALE NTS
A	07.01.12	NEW ISSUE	
B	07.06.01	CHG REEL FOR -045/-046/-047/-048	
C	07.06.27	ADD D3569 DECALS AND NOTE 6	

SPECIFICATION CONTROL DRAWING



D3579-041 SHOULDER HARNESS (SHOWN) D3579-042 SHOULDER HARNESS (OPPOSITE)

D3579-041/-042 HARNESS ASSEMBLY NOTES:

- 1) DESCRIPTION: 3-POINT SHOULDER HARNESS WITH PUSH-BUTTON BUCKLE
MEETS REQUIREMENTS OF TSO-C114
CHROME HARDWARE PLATING AND BLACK WEBBING
- 2) PURCHASE INFO: P/N 5-02-9C5901 (D3579-041)
P/N 5-02-9C0901 (D3579-042)
SCHROTH SAFETY PRODUCTS, Pompano Beach, FL.
- 3) ALL BELTS TO BE LABELLED PER FAR 21.607 USING LAMINATED TAGS
ADDITIONAL TEXT ON LABELS: "DART AEROSPACE LTD. P/N D3579-041/-042"
- 4) PART NUMBERS IN BRACKETS REPRESENT SUPPLIER (SCHROTH) PART NUMBERS
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) APPLY DECAL USING 3M MARINE ADHESIVE SEALANT 5200 PER QSI 015

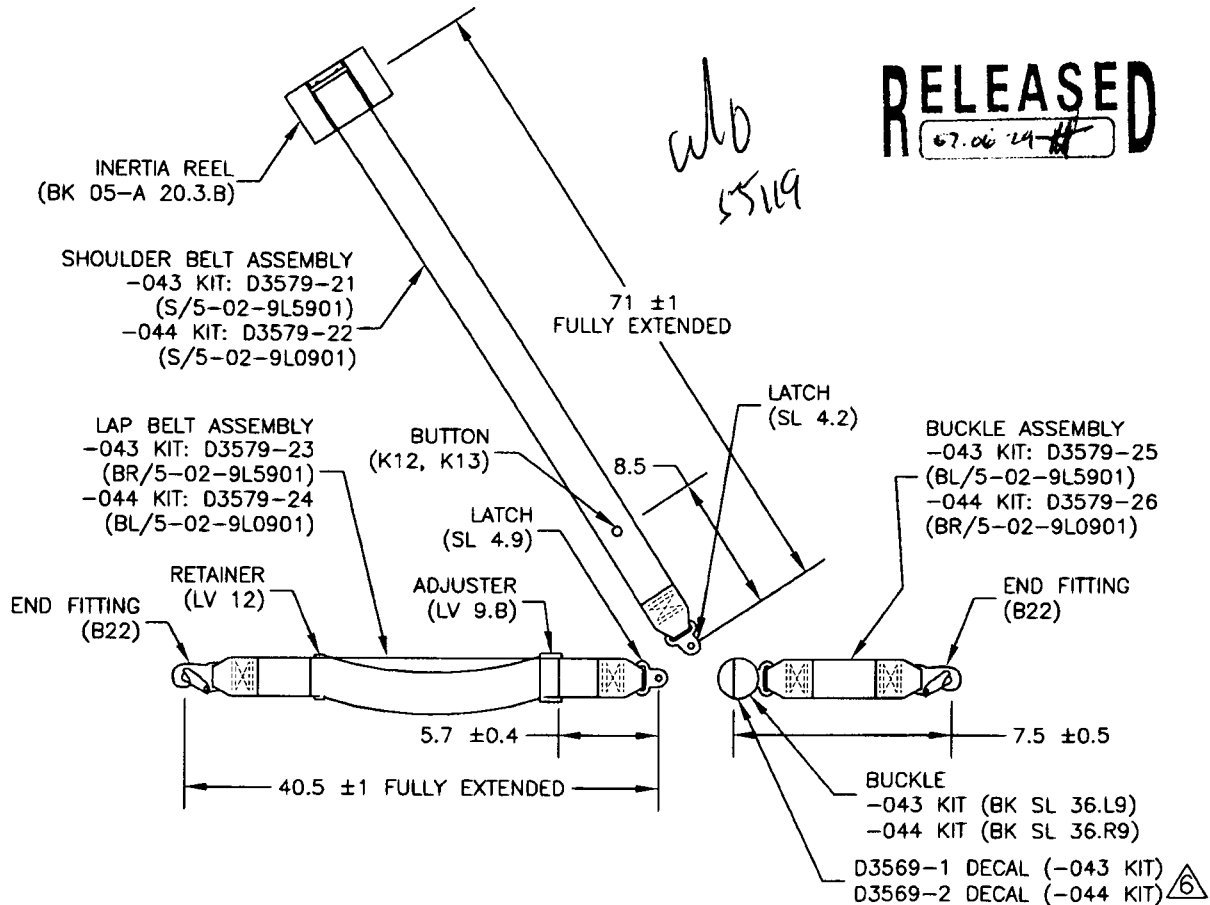
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CHECKED <i>gp</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3579	REV. C SHEET 2 OF 4
DATE 07.06.27		TITLE SHOULDER HARNESS	SCALE NTS

SPECIFICATION CONTROL DRAWING



D3579-043 SHOULDER HARNESS (SHOWN) D3579-044 SHOULDER HARNESS (OPPOSITE)

D3579-043/-044 HARNESS ASSEMBLY NOTES:

- 1) DESCRIPTION: 3-POINT SHOULDER HARNESS WITH PUSH-BUTTON BUCKLE
MEETS REQUIREMENTS OF TSO-C114
CHROME HARDWARE PLATING AND BLACK WEBBING
- 2) PURCHASE INFO: P/N 5-02-9L5901 (D3579-043)
P/N 5-02-9L0901 (D3579-044)
SCHROTH SAFETY PRODUCTS, Pompano Beach, FL.
- 3) ALL BELTS TO BE LABELLED PER FAR 21.607 USING LAMINATED TAGS
ADDITIONAL TEXT ON LABELS: "DART AEROSPACE LTD. P/N D3579-043/-044"
- 4) PART NUMBERS IN BRACKETS REPRESENT SUPPLIER (SCHROTH) PART NUMBERS
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) APPLY DECAL USING 3M MARINE ADHESIVE SEALANT 5200 PER QSI 015

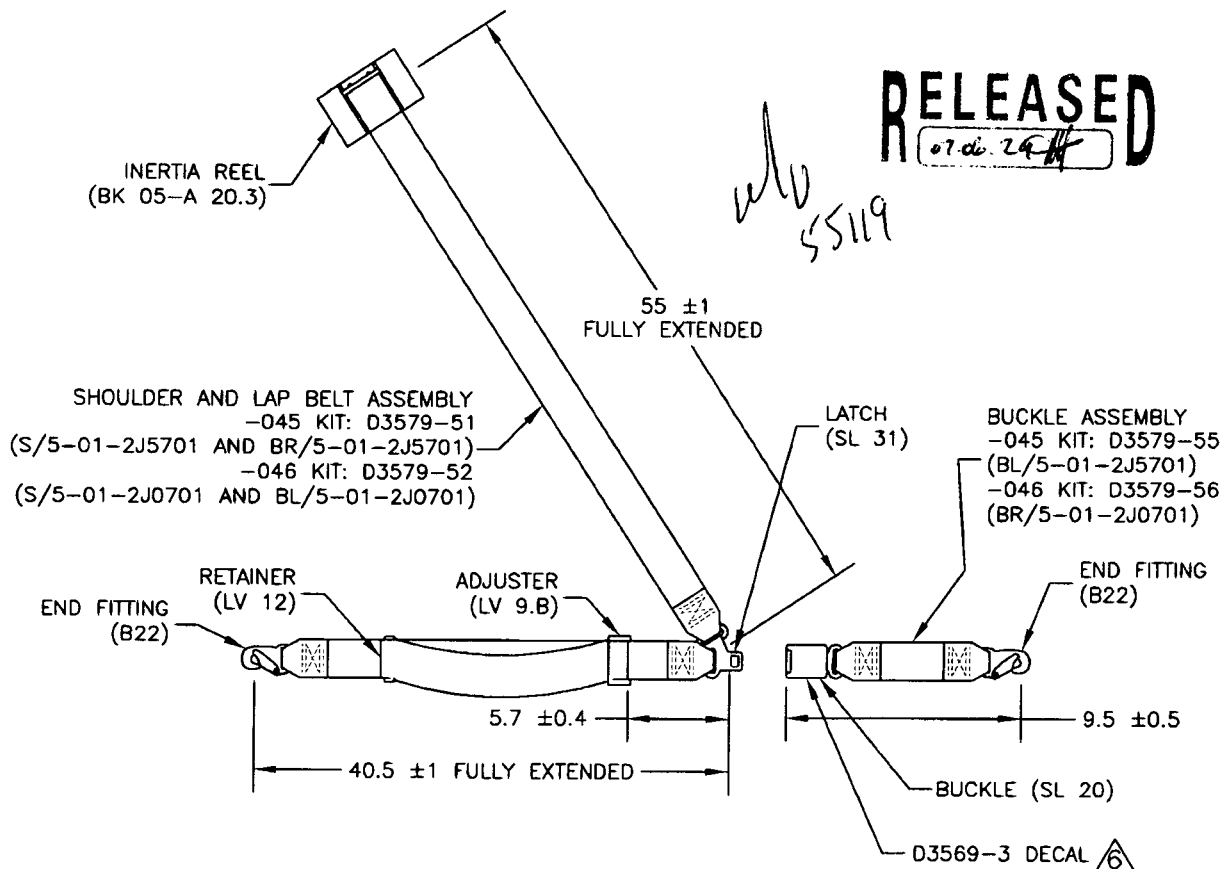
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CHECKED <i>gp</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3579	REV. C SHEET 3 OF 4
DATE 07.06.27		TITLE SHOULDER HARNESS	SCALE NTS

SPECIFICATION CONTROL DRAWING



D3579-045 SHOULDER HARNESS (SHOWN) D3579-046 SHOULDER HARNESS (OPPOSITE)

D3579-045/-046 HARNESS ASSEMBLY NOTES:

- 1) DESCRIPTION: 3-POINT SHOULDER HARNESS WITH PUSH-BUTTON BUCKLE
MEETS REQUIREMENTS OF TSO-C114
CHROME HARDWARE PLATING AND BLACK WEBBING
- 2) PURCHASE INFO: P/N 5-01-2J5701 (D3579-045)
P/N 5-01-2J0701 (D3579-046)
SCHROTH SAFETY PRODUCTS, Pompano Beach, Fl.
- 3) ALL BELTS TO BE LABELLED PER FAR 21.607 USING LAMINATED TAGS
ADDITIONAL TEXT ON LABELS: "DART AEROSPACE LTD. P/N D3579-045/-046"
- 4) PART NUMBERS IN BRACKETS REPRESENT SUPPLIER (SCHROTH) PART NUMBERS
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) APPLY DECAL USING 3M MARINE ADHESIVE SEALANT 5200 PER QSI 015

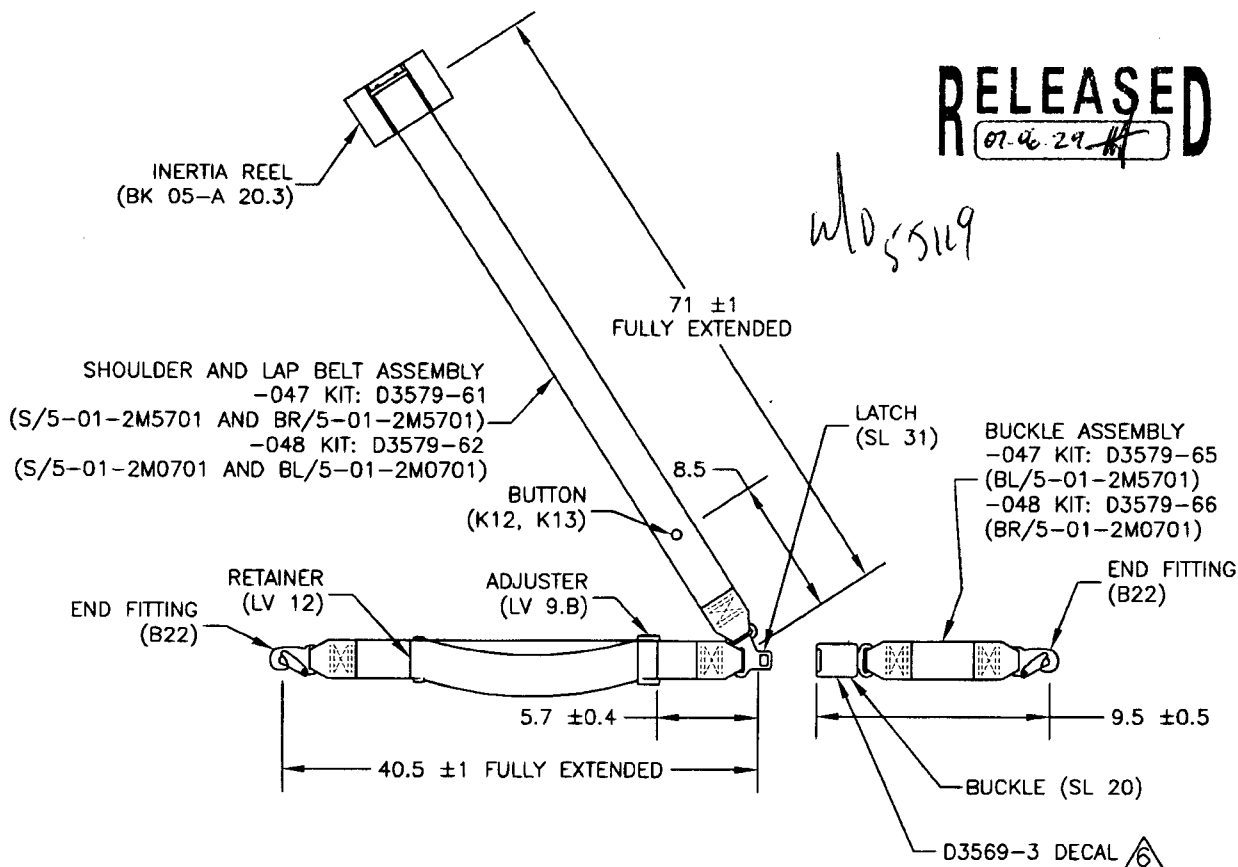
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CHECKED <i>qp</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3579	REV. C SHEET 4 OF 4
DATE 07.06.27		TITLE SHOULDER HARNESS	SCALE NTS

SPECIFICATION CONTROL DRAWING



D3579-047 SHOULDER HARNESS (SHOWN) D3579-048 SHOULDER HARNESS (OPPOSITE)

D3579-047/-048 HARNESS ASSEMBLY NOTES:

- 1) DESCRIPTION: 3-POINT SHOULDER HARNESS WITH PUSH-BUTTON BUCKLE
MEETS REQUIREMENTS OF TSO-C114
CHROME HARDWARE PLATING AND BLACK WEBBING
- 2) PURCHASE INFO: P/N 5-01-2M5701 (D3579-047)
P/N 5-01-2M0701 (D3579-048)
SCHROTH SAFETY PRODUCTS, Pompano Beach, Fl.
- 3) ALL BELTS TO BE LABELLED PER FAR 21.607 USING LAMINATED TAGS
ADDITIONAL TEXT ON LABELS: "DART AEROSPACE LTD. P/N D3579-047/-048"
- 4) PART NUMBERS IN BRACKETS REPRESENT SUPPLIER (SCHROTH) PART NUMBERS
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) APPLY DECAL USING 3M MARINE ADHESIVE SEALANT 5200 PER QSI 015

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Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PO REPRINT

Purchase Order ID PO11051

Purchase Order Date 1/06/10

PO Print Date 1/07/10

Page Number 1 of 1

Order From :

VU-BAE001

BAE SYSTEMS SAFETY PRODUCTS, INC.
PO BOX 405595
ALTANTA, GA 30384-5595
US

REVISED
\$

Contact Name		Buyer	Chantal Lavoie
Vendor Phone	954 784 3178	Requisition Nbr	
Vendor Fax	954 784 3179	Tax Resale Nbr	10127-2607
Vendor Account Nbr		Terms	Net 30
		Currency	USD
		FOB	

Ship To : DART AEROSPACE LTD 1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req. Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	5-01-2M5701	SHOULDER HARNESS LH	1/13/10 Yes	6.00 Each	FedEx PI ppd	\$210.0000	\$1,260.00
		Special Inst:	AS PER DWG D3579 REV. C B55118 BAE SYSTEMS P/N: 5-01-2M5701				
2	5-01-2M0701	SHOULDER HARNESS RH	1/13/10 Yes	4.00 Each	FedEx PI ppd	\$210.0000	\$840.00
		Special Inst:	AS PER DWG D3579 REV. C B55119 BAE SYSTEMS P/N: 5-01-2M0701				

PO Total: \$2,100.00

CERTIFICATE OF CONFORMITY
REQ'D UPON DELIVERY

Change Nbr: 2

Change Date: 1/07/10

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

BAE Systems Safety Products Inc.
MATERIAL ACCEPTANCE TAG

Part Number:	5-01-2M0701RevA	Quantity:	4.0
Serial Number:	01/10		
Part Description:	restraint, 3-pt, rh, reel, 601 black, P/N D3579-048		
P.O./W.O. #	DAR10001-2	Cust. PO#:	PO11051
Vendor/Shop:	SABP: S&W		
Inspector:	WILLIAMS	Approval	SSPC QC 012
Date:	1/13/10		

8 10/01/10

FAA/UNITED STATES

AUTHORIZED RELEASE CERTIFICATE

BAE2010-0017

FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG

4. Organization Name and Address:

5. Work Order/Contract/Invoice
Number:PT 1662CE BAE Systems Safety Products, Inc. 1371 S.W. 8th St. Unit # 3. Pompano Beach FL 33069

DAR10001-2

6. Item:	7. Description:	8. Part Number:	9. Eligibility:*	10. Quantity:	11. Serial/Batch Number:	12. Status/Work:
1	Restraint, 3-pt., rh, reel, 601 black	5-01-2M0701RevA	N/A	4	Date Mfg.: 01/10	NEW

13. Remarks:

EXPORT TO CANADA
TSO-C1148
10/6/10
END

14. Certifies the items identified above were manufactured in conformity to:

☒ Approved design data and are in a condition for safe operation.☐ Non-approved design data specified in Block 13.19. ☐ 14 CFR 43.9 Return to Service ☐ Other regulation specified in Block 13

Certifies that unless otherwise specified in block 13, the work identified in Block 12 and described in Block 13 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service.

15. Authorized Signature:

16. Approval/Authorization No.:
DMIR-511304-CE

20. Authorized Signature:

21. Approval/Certificate No.:

17. Name (Typed or Printed):
Anthony B. LaPointe18. Date (m/d/y):
JAN 13 2010

22. Name (Typed or Printed):

23. Date (m/d/y):

User/Installer Responsibilities

It is important to understand that the existence of this document alone does not automatically constitute authority to install the part/component/assembly.

Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts parts/components/assemblies from the airworthiness authority of the country specified in Block 1.

Statements in Blocks 14 and 19 do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.

Quality Control / Certification of Conformance

17496

BAE SYSTEMS

BAE Systems Safety Products, Inc.

1371 SW 8th Street, Unit 3 Pompano Beach, FL 33069

Ph: 954-784-3178

Fax: 954-784-3179

Bill To

DART Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7
Canada

Phone: 613-632-5200 Fax: 613-632-5246

Ship To

DART Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7
Canada

Order- Line

Description

Qty Certified

DAR10001-1

5-01-2M5701RevA restraint,3-
pt,lh,reel,601black,P/N D3579-047

6 ea

DART AEROSPACE LTD, 613-632-3336 P/N
D3579-047

DAR10001-2

5-01-2M0701RevA restraint,3-
pt,rh,reel,601black,P/N D3579-048

4 ea

DART AEROSPACE LTD, 613-632-3336 P/N
D3579-048

Aircraft SN: N/A

Plating: N/A - Not Applicable

Plating P.O.:

Webbing: 601 Black

** Please ship on FedEx acct# 151793240 **

BAE Commercial Invoice, NAFTA Cert.

FAA Form 8130-3 Required

Supply C of C with shipment

PO: PO11051

Notes:

DAR10001-1,2

8/10/01/18

Quality Control / Certification of Conformance

17496

BAE SYSTEMS

BAE Systems Safety Products, Inc.

1371 SW 8th Street, Unit 3 Pompano Beach, FL 33069

Ph: 954-784-3178

Fax: 954-784-3179

Certificate of Conformance

BAE Systems Safety Products Inc. hereby certifies that the item(s)/part(s) listed above has/have been manufactured from material/hardware using practices, methods, processes and manufacturing procedures set forth by applicable documentation, specification, drawings and customer requirements. We further certify that the item(s)/part(s) are manufactured in accordance with applicable drawings or specifications current on the date on which the order was placed. Test reports covering materials in these parts and indicating conformance with applicable specifications are on file and subject to examination.

Quality K. J. [Signature]

Date 1/13/10

Date of Manufacture 01/10

The conditions and tests required for TSO approval of this article(s) are minimum performance standards. It is the responsibility of those desiring install the article either on or within a specific type or class of aircraft to determine that the aircraft installation conditions are within the TSO standards. If not within the TSO standards, the article may be installed only if further evaluation by the applicant documents an acceptable installation and is approved by the Administrator.